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Developed in collaboration with volunteers from OEMs, Tier 1 suppliers, heat treat suppliers, and calibration companies that service the heat treat industry, the Special Process: Heat Treat System Assessment 4th edition (CQI-9) is a comprehensive audit covering the most common heat treat processes employed by the automotive industry, intended to provide a common approach to a heat treat management system for automotive production and service part organizations.

Heat Treat - Special Process Assessments | AIAG

The CQI-9 4th Edition is a comprehensive audit covering the most common heat treat processes employed by the automotive industry.

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Version 4 of the CQI-9 Special Process: Heat Treat ... - AIAG

AIAG. • Identify all heat treat processes to which CQI-9 Special Process: Heat Treat System Assessment Guideline applies. Record these processes on the HTSA. 18 Assessment Procedure • Complete the HTSA, determining the level of compliance. Sections 1-3 shall be completed

CQI-9 Special Process: Heat Treat System Guideline

AIAG CQI Standards AIAG CQI Self-Assessments. As one of the market leaders in Europe, as a long-standing member and licensed training partner of the AIAG, we at TOPQM-Systems already carry out CQI process audits and CQI auditor training for the large T1 and T2 automotive suppliers throughout the complete process chain since our beginning in 2007.

AIAG CQI standards like CQI-9 Heat Treat Assessment

CQI-9, Process Table I Special Process: Heat Treat System Assessment . Version 3 - Errata, Process Table I, Issued May 2014 . Multi-Chamber Box - batch furnace similar to single chamber but each door is a unique chamber (furnace) by itself. Separate temperature controls per chamber and typically stacked on each other.

CQI-9, Process Table I - AIAG

Special Process (CQI-9) Reduce campaigns, spills, recalls and warranty claims related to heat treated components The first edition of CQI-9 was released in March 2006 and quickly became the global standard for assessing an organizations heat treat processes.

Special Process Assessments with AIAG

CQI-9 Special Process: Heat Treat System Assessment, 3RDEDITION 1) Figure 3.4.1 -- The 12 thermocouple locations in the cylindrical furnace is changed to 9 thermocouple locations as shown below. 2) Cover Sheet Form - typographical error on CD

ERRATA SHEET FOR CQI-9 Special Process: Heat Treat ... - AIAG

To learn more about how you can create the next generation of industry standards, collaborate with your peers, and take your processes to the next level, visit the AIAG Membership Page. Internal Audit. CQI-8 Layered Process Audit. CQI-9 Special Process: Heat Treat System Assessment. CQI-11 Special Process: Plating System Assessment

Related AIAG Documents and Training for IATF 16949-2016

The Automotive Industry Action Group (AIAG) is a unique not-for-profit organization where OEMs, suppliers, service providers, government entities, and individuals in academia have worked collaboratively for more than 38 years to drive down costs and complexity from the automotive supply chain. AIAG membership includes leading global ...

Certifications | AIAG

The North American automotive association AIAG (Automotive Industry Action Group) is publisher of the CQI standards (Continuous Quality Improvement). CQI-9 Heat Treatment System Assessment is a self-assessment of the heat treatment system and must be carried out at least once a year.

CQI-9 Heat Treat Assessment | TopQM-Systems global CQI ...

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AIAG.org - Automotive Industry Action Group

Anyone heat treating material for automotive applications is familiar with CQI-9 Special Process: Heat Treat System Assessment (HTSA). For others, however, an explanation is in order. Originally called HT2005, during its developmental stage, CQI-9 was issued by the Automotive Industry Action Group (AIAG) in March of 2006.

What's With CQI-9? - Industrial Heating

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Training - AIAG

Automotive Industry Action Group CQI-9 Special Process: Heat Treat System Assessment Automotive Industry Action Group Version 2, Issued 8/07 Instructions for completing the Job Audit The organization is to complete a minimum of one heat treat part job audit during each assessment.

AIAG CQI-9 Special Processes | Quality Management System ...

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AIAG CQI-9:2020 Special Process: Heat Treat System Assessment (Secured file - cannot be printed) The goal of the publication is the development of a heat treat management system that provides for continual improvement, emphasizing defect prevention and the reduction of variation and waste in the supply chain.

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